



- Loctite 271 (92-809820)
- Loctite 405 (Obtain Locally)
- Loctite 7649 Primer (92-809824)
- 2-4-C With Teflon (92-825407A12)

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
-	1671	9760A23	GEAR HOUSING	1	(BLACK) SHORT	
-	1671	9760A24	GEAR HOUSING	1	(GRAY) SHORT	
-	1671	9760A27	GEAR HOUSING	1	(TRACKER GRAPHITE GRAY) LC	
-	1671	9760A25	GEAR HOUSING	1	(BLACK) LONG	
-	1671	9760A26	GEAR HOUSING	1	(GRAY) LONG	
-	1671	9760A28	GEAR HOUSING	1	(BLACK) LL	
-	1671	9760A29	GEAR HOUSING	1	(GRAY) LL	
1	1671	9760A30	GEAR HOUSING	1	(BLACK)	
1	1671	9760A31	GEAR HOUSING	1	(GRAY)	
1	1671	9760A32	GEAR HOUSING	1	(TRACKER GRAPHITE GRAY)	
18	15	812770A 1	SHIM SET	AR		11
19	31	77420A 1	TAPERED ROLLER BEARING	1		
20	11	812820 1	NUT	1		2
21	46	812966A 3	WATER PUMP BASE	1		8
22	25	30224	O-RING	1		6,8,10
23	26	814669	OIL SEAL	1		
24	26	814670	OIL SEAL	1		8,10
25	47	19453	IMPELLER	1		8
26	28	19699	KEY	1		8
27		14334A 2	WATER PUMP	1		8
28	27	19701	GASKET (LOWER)	1		6,8,10
29	27	822189	GASKET (UPPER)	1		6,8,10
30		43023	SEAL (SHORT/LONG)	1		6,8,10
31		19700A 1	FACE PLATE	1		8
32	10	824832 4	SCREW	6		
33		76039	SHIFT CAM	1		
-	27	812867A97	GASKET SET	1		2
-	46	812966A 6	W/P REPAIR KIT	1		
-	26	814669A 2	G/H SEAL KIT	1		